

इंटरनेट

मानक

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“जानने का अधिकार, जीने का अधिकार”

Mazdoor Kisan Shakti Sangathan

“The Right to Information, The Right to Live”

“पुराने को छोड़ नये के तरफ”

Jawaharlal Nehru

“Step Out From the Old to the New”

IS 8668 (1984): Dimensions for spiral ratchet screw driver shanks [PGD 5: Assembly Hand Tools]



“ज्ञान से एक नये भारत का निर्माण”

Satyanarayan Gangaram Pitroda

“Invent a New India Using Knowledge”



“ज्ञान एक ऐसा खजाना है जो कभी चुराया नहीं जा सकता है”

Bhartrhari—Nitiśatakam

“Knowledge is such a treasure which cannot be stolen”

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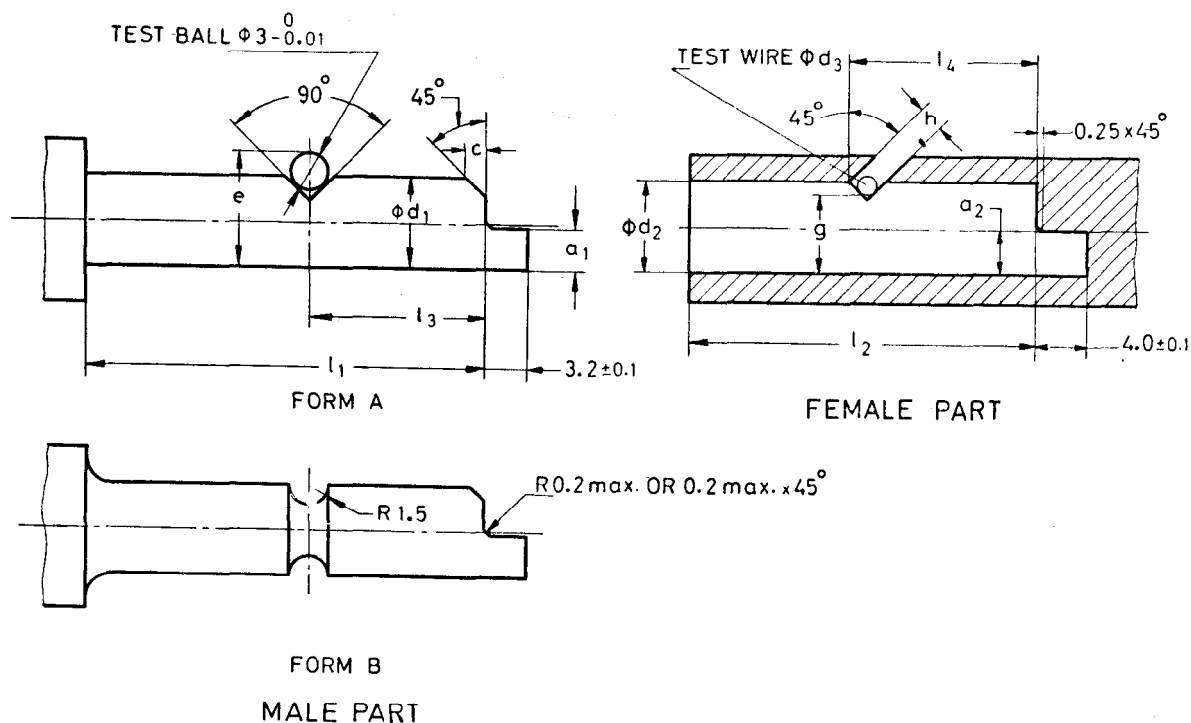




Indian Standard
**DIMENSIONS FOR SPIRAL
RATCHET SCREW DRIVER SHANKS**
(First Revision)

1. Scope — Covers the dimensions for spiral ratchet screw driver shanks.

2. Dimensions



All dimensions in millimetres.

Nominal Size	d_1 0 -0.1	Male Part					Female Part						
		a_1 -0.05 -0.20	c	e 0 -0.2	l_1 Min	l_3 ± 0.1	d_2 ± 0.05	d_3	a_2 Min	g $+0.1$ 0	h ± 0.1	l_2 Max	l_4 ± 0.1
5.5	5.5	2.6	1.0	7.7	27	11.1	5.6	1.2	2.7	4.7	2.0	23	12.1
7	7.0	3.3	1.6	9.2	31	13.5	7.1	1.4	3.4	6.1	2.0	27	14.6
8	8.0	3.7	2.0	9.9	31	13.5	8.1	1.4	3.8	6.8	2.0	27	14.6

Note — The dimensions of the ball diameter and those of its seating on the female side are left to the option of the manufacturer.

EXPLANATORY NOTE

This standard which was in conformity with the ISO 2352-1972 was first issued in 1977. This first revision has been taken up, in order to align the standard with the revised ISO 2352-1982 'Spiral ratchet screw driver ends' issued by the International Organisation for Standardization (ISO).

Adopted 5 March 1984

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